C60K CPU

sealer thermostat C° 35
LS7 Carriage middle position 2nd
LS1 Carriage up 66
LS2 down 8
LS3 TOP up 10
LS4 down 12
LS5 TOP 14
LS6 Film 16
PH1 Counter 18
PH8 home position 20
PH1 infeed C (3) (4) 22
PH2 center CI (3) (4) 24
PH3 - CII (3) (4) 26
PH4 - CIII (3) (4) 28
PH5 outfeed C (3) (4) 30
PH6 Autolight (3) (4) S4 32
64
6
F6/0.3A
S5 START 34
S6 RESET 36
S7 TOP UP JOG 38
S8 Carriage up JOG 42
- down - 44
S9 infeed C JOG 46
outfeed C JOG 48
S10 center C F JOG 50
center C R JOG 52
S11 TOP WORKING 54
S12 Turntable JOG 56
DS1 DS2 R10 R10
1 68
1 70 58
2 72
2 74 60
4 76
4 78 62
33
TOP WRAPS
BOTTOM WRAPS
FILM CUT THERMOSTAT C°

0000
0001
Com
0002
0003
0004
0005
0006
0007
0008
0009
0010
0011
0012
0013
0014
0015
Com
0200
0201
0202
0203
0204
0205
0206
0207
0208
0209
0210
0211
0212
0213
0214
0215
Com
+24V
-24V

100~ 240VAC
F1/2A
2
25
0100 94
Com 96
0101 128
Com 136
See page TWO (reduce speed)
See page TWO (flatention)
0102
Com
0103
Com
0104
0105
0106
0107
Com
0108
0109
0110
0111
F2/0.3A
F3/0.3A
F4/0.3A
F5/0.3A
111 113 V1 clamp1
115 117 V2 clamp2
119 121 V3 sealer
123 125 V4 Cut
127 R1 carriage up
129 R2 carriage down
131 R3 TURNTABLE F
133 R4 TURNTABLE R
Com
0300
0301
0302
0303
0304
0305
0306
0307
Com
0308
0309
0310
0311
0312
0313
0314
0315
Com
135 R5 topplaten up
137 R6 topplaten down
139 R7 center conveyer F
141 R8 center conveyer R
143 R9 infeed conveyer
145 R10 cup/down selector
147 L2 alarm light
149 R11 outfeed conveyer
300 R13 Cutter
301 R12 sealer